

# Folding Machines

## SBS E 2540/1,5

### SKU : 131371

The manual folding machines of the SBS E-series with their heavy and robust design are designed for bending long metal sheets of up to 3000 mm (118 in.) in length. Due to its angle stop, this series can also be used for the production of small series.

- Large bending lengths
- Segmented upper tool for increased bending possibilities
- Built-in manual bending compensation
- Adjustable angle stop
- Easy to use



## TECHNICAL SPECS

### WORKING AREA

Working length	2540 mm
Plate thickness (max.) - 400 N/mm <sup>2</sup>	1.5 mm
Working height	920 mm

### MALE DIE

Stroke	120 mm
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### BENDING DIE

Bending angle (max.)	135 deg
Adjustment range for A axis	15 mm

### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	3.32 m x 0.72 m x 1.5 m
Weight	1250 kg



## PRODUCT DETAILS

- The series has a rugged, very robust design and is impressively easy to handle while delivering maximum accuracy.
- All models of this series have a hardened, segmented male die.
- Segments can be removed individually, so all sides of the basin can be bent
- Adjustable angular stop for the production of angular small batches
- A manually adjustable rear gauge is available as an option

## STANDARD EQUIPMENT

Segmented sharp nose tool type upper die  
Operator manual



## KNUTH on YouTube Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?  
Please feel free to contact us!**