

### SKU : 133625

This model is part of the KMT RNC series and is an advanced, precision-machined plate shearing machine with premium components. It features a powerful drive for superior cutting performance. The rigid construction with sliding-block guided cutter bar and a straight cutting angle enables cuts with minimal torsion in the workpiece. The kerf can be adjusted manually, and back gauge positioning is simplified enormously by the integrated Return-to-Sender function.

- Solid steel weldment with sliding block guide
- NC-controlled back gauge can be easily programmed
- Automatic, semi-automatic, and manual modes
- Cutter for stainless steel machining included
- Reversible cutters with multiple cutting surfaces
- Adjustable kerf
- Return-to-Sender function



### TECHNICAL SPECS

#### WORKING AREA

Working length	1560 mm
Cutting angle	2 deg
Work table height	880 mm
Work table depth	455 mm
Number of support arms	1 positions
Support arms	1000 mm
Strokes per minute	31 H/min

#### BACK GAUGE

Rear stop	750 mm
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#### CUTTING CAPACITIES

Plate thickness (min.) - 450 N/mm <sup>2</sup>	0.2 mm
Plate thickness (max.) - 450 N/mm <sup>2</sup>	5 mm
Plate thickness(max.) - 700 N/mm <sup>2</sup>	2.5 mm

#### DRIVE CAPACITY

Motor rating main drive	7.5 kW
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#### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	2.25 m x 2.35 m x 1.4 m
Weight	2600 kg



## PRODUCT DETAILS

### Machine Frame

- The machine frame is made of a very rigid, solid steel weldment and the cutter bar is sliding-block guided
- The high-precision guide ensures clean cuts and special cutters for machining stainless steel plates are included
- The upper cutters are reversible for use of both sides, and the lower cutters feature 4 cutting edges
- A rigid, continuous hold-down fixes the sheet metal plate right in front of the cut line
- The optimum kerf for machining can be adjusted manually

### Ergonomic Design

- The "Return-to-Sender" function is an innovative plate shears feature that returns the cut off metal sheet automatically back to the operator position. This function provides increased process efficiency and operator safety
- The rigid side angle stop simplifies precise alignment of the plate perpendicular to the cut line
- Rugged support arms ensure a strong hold of large plates
- Material support rollers are recessed in the table to simplify workpiece handling and avoid scratches on the workpiece
- The mobile foot switch gives the operator added flexibility and both hands are free for handling the workpiece
- The bright LED illumination of the cut line creates a clearly visible shadow on the marked line
- Additionally, the smart machine enclosure design allows vertical view from the top for exact workpiece alignment
- All lubrication points and adjustment screws are easily accessible to simplify regular maintenance

### Rear stop:

- The motorized back gauge ensures precise positioning in automatic, semi-automatic and manual mode
- The NC-controlled back gauge can be easily and quickly programmed
- The easy accessible work area at the back gauge is secured by light curtain

### Equipment

- High-quality electric components ensure reliable operation and maximum availability
- The full machine enclosure provides maximum safety, features a practical design and is precision machined

## STANDARD EQUIPMENT

BRL NC controller  
 Cutting unit counter  
 Cutting line lightning & shadow illumination  
 Finger protection cages  
 Rear safety covers with photocell  
 Bottomblade with 2 cutting sides+upper blade with 4 cutting sides  
 Foot switch with emergency stop switch  
 Squaring arm with T slot, stoper and ruler  
 Front sheet holding arms (solid rectangular type)  
 Motorized rear stop (750 mm)  
 Manual cutting gap adjustment  
 Manual return to sender  
 Table with ball transfer  
 Operator instructions

## OPTIONAL EQUIPMENT

- 0-180°Angular Shearing Device, SKU : 254196
- Upgrade from 750 to 1000 mm NC controlled backgague, SKU : 254197
- Squaring arm extension to 2.000 mm, SKU : 254198

- Front arm 2.000 mm per piece, SKU : 254201
- Upgrade to Fuji controller, SKU : 254204



## KNUTH on YouTube

### Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?  
Please feel free to contact us!**