



### SKU : 131504

The KP-A series consists of powerful hydraulic presses with portal frames, which are built completely in Europe using high-quality components from reputable suppliers and used for deep drawing, forming, and notching processes. The possible force ranges from 40 to 400 tons. The entire series has large ram plates on the cylinder and work table with clamping flutes for mounting tools and accessories. Mobile 2-hand operation guarantees safety, and the travel distance is defined with adjustable limit switches. We also offer customized solutions that are based on individual customer requirements.

- Made in Europe
- For test and series production
- Multi-shift operation possible
- Industry 4.0 integration possible
- Customised solutions on request

## TECHNICAL SPECS

### WORKING AREA

Pressure force	200 t
Table dimensions	1200 mm x 700 mm
Stroke	500 mm
Ram-plate size	1000 mm x 400 mm
Throat width	1250 mm
Stroke speed	2 mm/s

### RAPID FEED

Rapid feed	20 mm/s
------------	---------

### DRIVE CAPACITY

Motor rating	5.5 kW
--------------	--------

### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	2.35 m x 1.6 m x 2.5 m
Weight	5800 kg



*Work example is shown*



*Shown with large capacity of 900 - 1500 mm*

## PRODUCT DETAILS

- Made in Europe - perfectly welded frame steel construction for high rigidity, designed for maximum machine force
- Hydraulic presses are extremely versatile due to their distance/time flexibility of the stroke
- A large hydraulic cylinder moves the thick ram plate, stabilized by heavy-duty self-lubricating circular guides
- Work table and ram plate feature T-slots for tool clamping
- A mobile control panel provides flexibility, while additional controls are easily accessible integrated in the control cabinet
- The hydraulic system is designed as stand-alone unit for low maintenance and optimum thermal balance
- 2-step hydraulic pump for fast rapid feeds and optimum stroke speeds
- Precision-machined cylinder surfaces and high-quality seals ensure low wear and long lasting reliability
- All components are made according to strict standards, and the entire construction meets European safety guidelines

## STANDARD EQUIPMENT

Two-hand control panel  
Adjustable stops for up/downstroke  
Pressure gauge  
Movable upper table with 2 guides and T-slots  
Automatic operation  
Automatic cylinder return  
Siemens PLC  
Hydraulic unit with 2 speed automatic change  
Pressure switch  
Timer  
Operator manual

## OPTIONAL EQUIPMENT

- Light curtain L = 1,000 mm, SKU : 253855
- upgrade to Siemens KTP 700 Basic digital control, SKU : 253856
- upgrade from 2 to 4 lateral slides, SKU : 253858
- pieces counter, SKU : 253860
- Air/oil heat exchanger with decompression valve, SKU : 253861
- decompression valve, SKU : 253862



## KNUTH on YouTube Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?  
Please feel free to contact us!**