

## Horizontal Mitre Cutting Bandsaws **B 200 S**



#### SKU: 102752

The band saw of the BS series is the entry-level model of the classic horizontal band saws and ideal for workshops and one-off production. Thanks to the swiveling saw frame, the machine can make miter cuts of up to 45 degrees. The saw frame feed is infinitely variable via a hydraulic valve and can also be readjusted during processing. The compact band saw has a low-maintenance and robust drive via V-belt and is equipped with a quickrelease device and a coolant device.

- One-piece cast-iron saw frame45° swiveling vise for miter cutting
- Compact designHydraulic cylinder-adjustable saw frame feed
- Coolant unit in machine base

#### **TECHNICAL SPECS**

#### **CUTTING CAPACITIES**

Cutting capacity 0° (round)	205 mm
Cutting capacity 0° (square)	205 mm
Cutting capacity 0° (flat) (length x width)	205 mm x 215 mm
Cutting capacity 45° (square) L	115 mm
Cutting capacity 45° (round) L	135 mm
Cutting capacity 45° (flat) L (length x width)	205 mm x 115 mm
Belt speed	24 / 41 / 61 / 82 m/min

#### **DRIVE CAPACITY**

Motor rating main drive	1.1 kW
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#### **MEASURES AND WEIGHTS**

Blade dimensions	2360 mm x 20 mm x 0.9 mm
Overall dimensions (length x width x height)	1.23 m x 0.65 m x 1.32 m
Weight	190 kg



#### **PRODUCT DETAILS**

- Saw frame swivels allowing angular cuts to 45° Coolant system is included Thin saw blade for reduced material removal Exact cuts rigid construction prevents belt track deviations
- Quiet, low-vibration operation A hydraulic cylinder controls the support pressure infinitely from 0 to maximum pressure



Reduced down-time: precisely adjustable angular stops and quick-action clamping at the vise

### STANDARD EQUIPMENT

Coolant system Quick-action vise Mobile base Saw-band Operator instructions









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