

# Conventional Surface Grinders

## HFS 40100 F Advance

**SKU : 124930**

The HFS F Advanced series is the latest development of our tried and tested surface grinding machines, which have proven themselves in many companies for decades. Although surface grinding is a widespread machining process, the machines in this series with their extensive standard accessories set a high standard as a turnkey solution. The advanced operating functions implemented with Siemens technology are new. These machines are the best choice for customers for whom conventional is too little and CNC is too much.

- Magnetic clamping plate with built-in demagnetizing function
- Vertical axis with ballscrew and servo motor for high precision
- Easy auto-mode programming with Siemens PLC and touchscreen
- Extensive standard equipment package



### TECHNICAL SPECS

#### WORKING AREA

Workpiece weight (max.)	600 kg
Spindle nose-to-table surface distance	580 mm
Table dimensions	1020 mm x 406 mm
Dimensions magnetic clamping plate	1000 mm x 400 mm
Scale ring division Y-axis	0.005 mm
Scale ring division Z-axis	0.02 mm
Autom. transverse feed Z-axis	0.1 mm - 8 mm
Speed	1450 1/min
Autom. vertical feed	0.005 mm - 0.05 mm

#### DRIVE CAPACITY

Motor rating main drive	4 kW
Motor rating hydraulic pump	2.2 kW
Motor rating Y-axis	0.5 kW

#### MEASURES AND WEIGHTS

Grinding wheel dimensions	350 mm x 40 mm x 127 mm
Overall dimensions (length x width x height)	4.4 m x 2.4 m x 1.9 m
Weight	3700 kg

#### TRAVELS

Travel X-axis	1130 mm
Travel Y-axis	450 mm

#### FEED

Hydr. feed X-axis	7 m/min - 23 m/min
Rapid feed Y-axis	480 mm/min
Rapid feed Z-axis	990 mm/min



*If set to Auto mode, the user-defined roughing and finishing parameters, number of spark-out strokes, and return to zero are automatically processed*



## PRODUCT DETAILS

- The cast-iron machine frame features superior rigidity and torsional strength, precision guideways and excellent machining quality
- All guideways are lubricated reliably via a central lubrication system
- The workspace is protected by an easily accessible enclosure
- A powerful coolant pump is combined with a vacuum exhaust unit to clear grinding dust and aerosol during machining operations

### Grinding spindle

- Large grinding spindle, dynamically balanced, completely sealed with permanent lubrication
- Preloaded precision-bearings ensure maximum grinding performance and high reliability over many production hours

### Programming

- The high-quality preloaded ball screw and a powerful servo-motor ensure high precision and repeatability of positioning on the Y-axis
- The machine features an electronic hand-wheel for configuration tasks and manual movement of the grinding spindle
- If set to Auto mode, the user-defined roughing and finishing parameters, number of spark-out strokes, and return to zero are automatically processed

### Hydraulics

- Extremely quiet operation and minimal heat build-up for optimum work results under continuous operating conditions
- Hydraulically operated linear table movement, infinitely variable, high consistency, and soft reversal of direction
- External hydraulic unit with oil cooler unit ensures perfect temperature stability

### Magnetic clamping plate

- Large magnetic chuck allows for torsion-free clamping and is included in standard equipment
- The control unit is integrated into the electric system to simplify operation, allowing quick clamping and degaussing for maximum production efficiency

## STANDARD EQUIPMENT

2-axis position indicator X.Pos 3.2  
 Electronic hand-wheel  
 Grinding wheel flange  
 Automatic central lubrication  
 Workspace enclosure  
 Coolant and suction device  
 Grinding wheel dresser  
 Balancing station  
 Balancing shaft  
 LED work lamp  
 Magnetic clamping plate  
 Adjustment screws  
 Operating tools  
 Demagnetization unit  
 Siemens PLC-control with Touchscreen  
 Operator manual  
 Grinding wheel

## OPTIONAL EQUIPMENT

- Fine-pole magnetic chuck, SKU : 253463
- Coolant system with magnetic separator and paper filter, SKU : 253459
- Parallel grinding wheel dresser, SKU : 253465
- Full housing with 2 doors, SKU : 253775
- Grinding wheel flange, SKU : 253988



## KNUTH on YouTube Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?  
Please feel free to contact us!**